



Firing Program PAPERWEIGHT MOULD - Bullseye

FUSE

| Segment | Rate Hr/hr | Temperature | Hold time (hr: min) |
|-------------------------------|---------------------|-------------|------------------------|
| 1. Initial Heat | 177°C /hr | to 538°C | 0:10 |
| 2. Slow Heat Bubble Soak | 16°C /hr | to 677°C | 0:30 |
| 3. Rapid Heat Process Soak | 260°C /hr | to 816°C | 0:30 |
| 4. Rapid Cool | AFAP* or 9999°C /hr | to 516°C | 3:00 |
| 5. Anneal Cool | 93°C /hr | to 427°C | 1:00 |
| 6. Cool to room temp | AFAP* or 9999°C /hr | to 25°C | 0:00 |

*AFAP = as fast as possible, some controllers will not allow a rate of 9999°C /hr.

Controller

Some languages for controllers will vary. You may need to adjust the program language to suit the controller.

Note:

This data is a guide only, firing programmes may need to be adjusted according to size and thickness of glass and the kiln's performance. Ensure that data is entered into the controller accurately, otherwise glass may not fuse correctly. Creative Glass Guild sells all glass, tools and materials on the basis that customers have the knowledge and ability to use them safely and in accordance with all relevant regulations and legislation.